



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3501-1

Job Sheet 180884



Part No: D3501-1

Job Qty: 200 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 06-05-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea		7/31/18	0.00	0.00	Start Up Machining-2		JAS 14/8/18 JAD
100	Hardinge	200 pcs		7/31/18	0.01	9.96	Hardinge		JAS 14/8/18 JAD
120	QC	200 pcs		7/31/18	0.00	0.00	QC8		JAS 14/8/18 JAD
130	Packaging	200 pcs		7/31/18	0.00	0.00	Packaging3-1	51037	JAS 14/8/18 JAD
140	QC21-SA	200 Ea		7/31/18	0.00	0.00	QC21		JAS 14/8/18 JAD

Part Op 100 - 1-TURN AS PER FOLIO FA650 & DWG D3501 ,
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	15.8200 ft (.0791 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	16	150	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.850inches ± 0.010	0.860 0.840		
2	Bushing	0.060inches ± 0.005	0.065 0.055		
3	Bushing	0.750inches ± 0.010	0.760 0.740		
4	Bushing	0.257inches + 0.005 - 0.000	0.262 0.257		
5	Bushing	0.472inches + 0.000 - 0.002	0.472 0.470		

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____			MRB (QSI042) Approval
Description Work Order: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL: 1 613 832-6200 Email: sales@dartaero.com www.dartaero.com Date: 08/17/18 Container No: S103245 Part: D3501 - 1 Job No: 180884 Serial No/Batch: S103245 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's					
Root Cause Container No: S103245 Part: D3501 - 1 Job No: 180884 Serial No/Batch: S103245 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Crimp/kink/kippie/wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Inspection incomplete/unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Wrong Stock Filled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐			Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					